J. C. Higgins

OUR OWN TRADE MARK

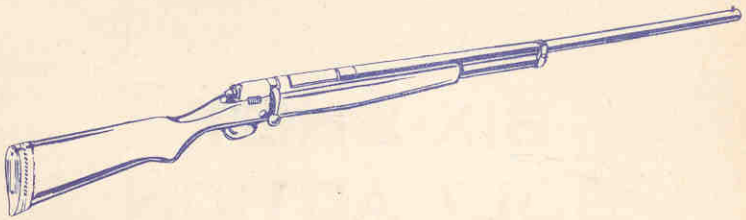
SIX-SHOT BOLT ACTION REPEATING SHOTGUN

Perfectly balanced . . . built sleek and trim for rapid, sure-firing accuracy . . . every feature for strength and safety.

J. C. Higgins Products are Sold Only by Sears, Roebuck and Company

A REMARKABLE GUN VALUE

This handsome repeating shotgun has a beautifully grained one-piece walnut stock, an easy-to-hold pistol grip, and a finely machined trigger mechanism for a smooth, easy pull. The receiver is alloy steel to withstand high breech pressure. Independent safety slides alongside receiver for greatest possible protection. The barrel, of high tensile strength steel, has been proof-tested to insure safe use with maximum loads. Gun holds six shells. Rubber recoil pad fits snugly against shoulder to help absorb shock of repeated firing. There is a non-glare metal bead front sight.



INSTRUCTIONS FOR OPERATION AND CARE

IMPORTANT:—Before firing this gun be sure to clean thoroughly inside of barrel of all grease or of any obstruction.

CLEANING AND LUBRICATING:—Exclusive use of Sear's ammunition eliminates need of cleaning barrel. Should powder residue accumulate in barrel, it may be easily removed. Rotate bolt handle upward then pull back. Rest heel of stock butt on chair or floor, grasp gun barrel with left hand near muzzle. Push a brass cleaning brush through barrel muzzle end. Wipe dry, oil thoroughly with cloth. (Make sure gun is empty of shells.)

TO MAKE GUN SAFE:—Push safety button forward until "S" on receiver is visible. This movement of safety locks trigger and gun cannot be fired. ALWAYS lock this safety when carrying loaded gun.

TO PUT BOLT IN RECEIVER:—This gun is shipped with bolt assembly out of receiver. To assemble, loosen bolt stop screw. Push shell carrier up from underneath receiver until it is in its upward or loading position, slide bolt into receiver, with bolt handle up. Push bolt forward until carrier drops and turn bolt handle to right and down into locked position in receiver. Tighten bolt stop screw. Gun is now fully assembled.

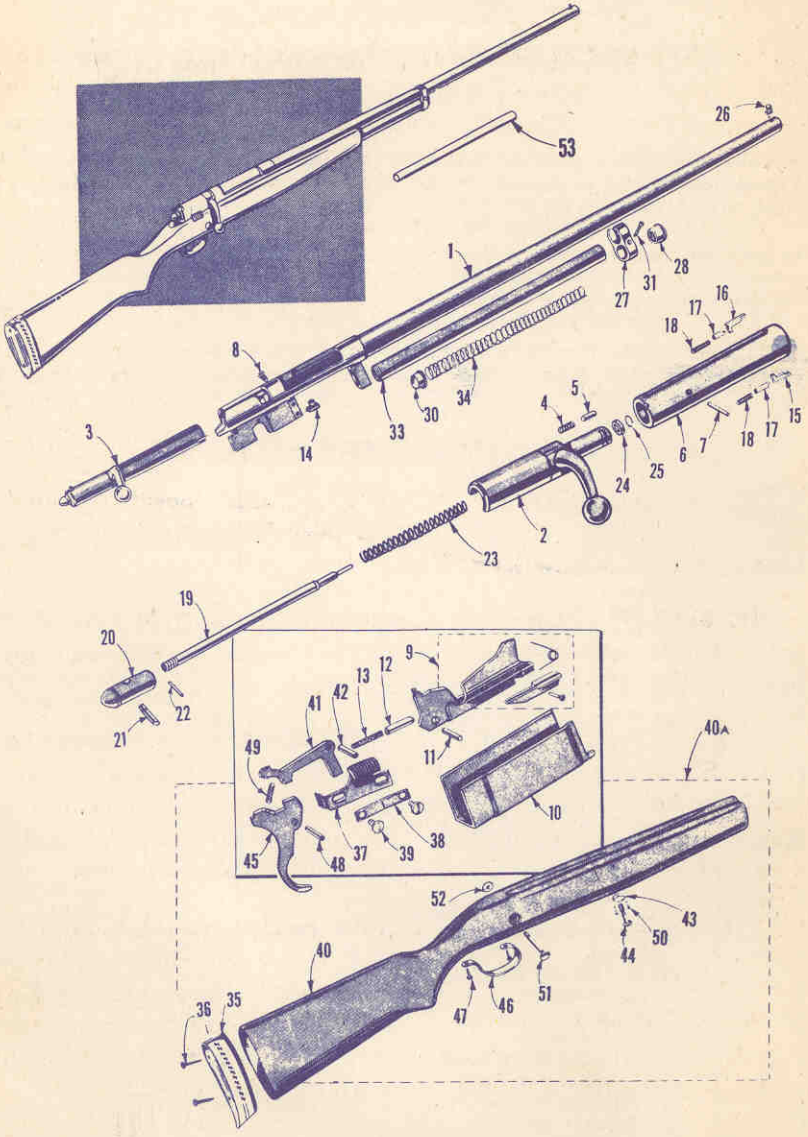
TO LOAD MAGAZINE:—Rotate bolt handle upward, then pull bolt handle back until carrier is in upward position. Turn gun with trigger guard up. Insert shells into magazine which holds five shells. To load sixth shell, turn gun to shooting position, insert front end of shell in ejection port and slide forward until it drops into carrier.

TO LOAD BARREL:—With Safety on "safe" position (with "S" showing) and loaded shell in carrier push bolt handle forward and lock bolt. Gun is now loaded and ready to fire.

TO REPEAT:—Rotate bolt handle upward and pull to rear. This extracts fired shell from barrel. Push bolt handle forward and downward, locking bolt. Gun is ready to fire.

PLUGGING MAGAZINE FOR 3 SHOTS:—Remove magazine band screw. Slide magazine band forward. Remove magazine cap being careful to hold back magazine spring which is under tension. Insert wooden plug and reassemble. This reduces magazine capacity to only 2 shells and one shell in barrel, allows 3 shells in gun.

TO TAKEDOWN GUN:—Unscrew takedown screw, grasp magazine tube and barrel and lift upward and to rear disengaging from stock. To reassemble fit receiver into bedding points in stock with trigger projecting through stock into trigger guard. Securely tighten takedown screw into receiver. Check takedown screw after heavy firing to be sure it is ALWAYS TIGHTLY assembled.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LIST OF PARTS AND ASSEMBLIES FOR
J. C. HIGGINS BOLT ACTION SHOTGUN

MODEL NUMBERS

583.14 583.15 583.16

This is the Model Number of your Bolt Action Shotgun. It will be found on the left side of barrel, just forward of receiver. Always mention this Model Number when communicating with us regarding the Bolt Action Shotgun or when ordering parts.

HOW TO ORDER REPAIR PARTS

All parts listed herein may be ordered through any Sears retail or mail order store. In ordering parts by mail from the mail order store which serves the territory in which you live, always be sure to follow instructions below. Save this list — it is valuable.

WHEN ORDERING REPAIR PARTS AND/OR ASSEMBLIES

Please specify Model No., Part No. and Part Name. When ordering barrels be sure to identify as to type of choke required. All parts identified with an asterisk (*) must be fitted to the gun by gunsmiths in the Sears mail order houses or by qualified gunsmiths.

(PRICES FURNISHED ON REQUEST)

Ref. No.	Part Number	PART NAME
1	200	Barrel (specify choke desired)
2	201MA	*Bolt Body Assembly .....
		(Composed of:
		201 Bolt Body
		202 Bolt Handle
		223 Firing Pin
		224 Firing Pin Head
		225 Firing Pin Head Cross Pin
		226 Firing Pin Head Lock Pin
		227 Firing Pin Spring
		228 Firing Pin Spring Retaining Sleeve
		229 Firing Pin Spring Retaining Sleeve Stop Ring)
3	201M	Bolt Body and Bolt Head Assembly.....
		(Composed of:
		201MA Bolt Body Assembly
		203 Bolt Handle Aligning Plunger
		204 Bolt Handle Aligning Plunger Spring
		210MA Bolt Head and Stud Assembly
		219 Extractor. Right Hand
		220 Extractor. Left Hand
		221 Extractor Plunger
		222 Extractor Spring
		206 Bolt Head Retaining Pin)
4	204	*Bolt Handle Aligning Plunger Spring.....
5	203	*Bolt Handle Aligning Plunger....
6	210MA	*Bolt Head & Stud Assembly.....
		(Composed of:
		205 Bolt Head
		210 Carrier Operating Stud)
7	206	Bolt Head Retaining Pin.....
8	207	Bolt Stop Screw.....
9	208AMS	Carrier Assembly.....
		(Composed of:
		208AM Carrier & Trunnion Assembly
		215 Cartridge Stop Pin
		217 Combination Cartridge Stop Spring
		216 Combination Cartridge Stop & Lifter)
10	209	Carrier Housing.....
11	211	Carrier Pin.....
12	212	Carrier Plunger.....
13	213	Carrier Plunger Spring.....
14	218	Ejector.....
15	219	Extractor, Right Hand.....
16	220	Extractor, Left Hand.....
17	221	Extractor Plunger
18	222	Extractor Spring.....
19	223	Firing Pin.....
20	224	Firing Pin Head.....

Ref. No.	Part Number	PART NAME
21	225	Firing Pin Head Cross Pin
22	226	Firing Pin Head Lock Pin
23	227	Firing Pin Spring
24	228	Firing Pin Spring Retaining Sleeve
25	229	Firing Pin Spring Retaining Sleeve Stop Ring
26	230	Front Sight
27	231	Magazine Front Band
28	232	Magazine Cap
30	233	Magazine Follower
31	234	Magazine Front Band Binding Screw
33	238	Magazine Tube
34	236	Magazine Spring
35	241	Recoil Pad Assembly (Composed of: 241 Recoil Pad 258 Recoil Pad Insert)
36	242	Recoil Pad Screw
37	243	Safety
38	245	Safety Spring
39	244	Safety Screw
40	248	Butt Stock

Ref. No.	Part Number	PART NAME
40A	248M	Stock Assembly (Composed of: 241 Recoil Pad 242 Recoil Pad Screw (2) 248 Butt Stock 249 Takedown Escutcheon 252 Trigger Guard 253 Trigger Guard Screws (2) 250 Takedown Screw 256 Escutcheon Pins (2) 260 Stock Binding Bolt 261 Stock Binding Bolt Nut)
41	246	Sear
42	247	Sear Pin
43	249	Takedown Escutcheon
44	250	Takedown Screw
45	251	Trigger
46	252	Trigger Guard
47	253	Trigger Guard Screw
48	254	Trigger Pin
49	255	Trigger Spring
50	256	Escutcheon Pin
51	260	Stock Binding Bolt
52	261	Stock Binding Bolt Nut
53	257	Wood Plug